## Webinar 2: Recycling solutions for on-farm plastics

20 November 2025



#### Acknowledgement of country

We acknowledge the Traditional Owners of the Country that we work on throughout Australia and recognise their continuing connection to land, waters and culture. We pay our respects to their Elders past and present, and we acknowledge emerging leaders. Moreover, we express gratitude for the knowledge and insight that Traditional Owners and other Aboriginal and Torres Strait Islander people contribute to our shared work in Australia.

We pay respects to all Aboriginal and Torres Strait Islander communities. We recognise that Australia was founded on the genocide and dispossession of First Nations people and acknowledge that sovereignty was not ceded in this country. We embrace the spirit of reconciliation, working towards self-determination, equity of outcomes, and an equal voice for Australia's First People.

### **Speakers**

Anne-Maree Boland RMCG

**Helena Tierney**Big Bag Recovery

**Ed George** EPREnviro



#### RMCG

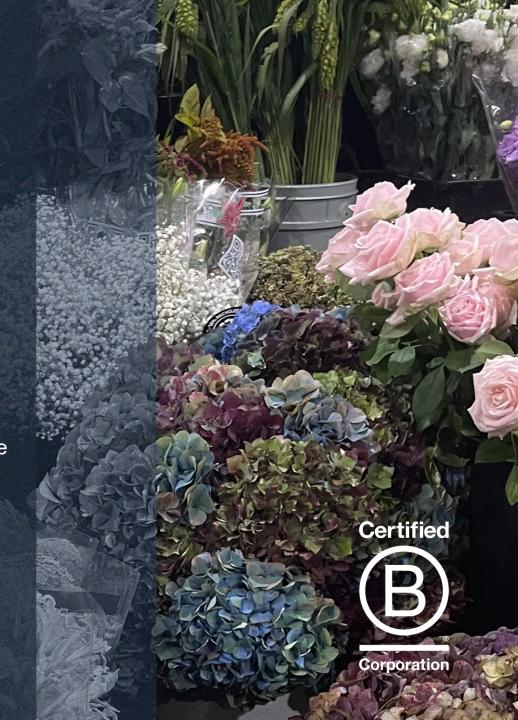
# Reduction in single use plastics and chemicals in the NSW cut flower industry

Dr Anne-Maree Boland, Dr Kristen Stirling, Ellie Buchanan & Jesse Clune

This project has been funded by AgriFutures and the NSW Government under the NSW Storm and Flood Industry Recovery Program (SFIRP).







#### WHAT AND WHY

Collaborative project working with the FGGNSW, WFA, SFN and PCA.

#### Developed to:

- Support a more sustainable and resilient flower industry
- Protect the environment
- Create a safer product for florists and consumers

Two key focus areas:

Chemicals

**Plastics** 







This Storm and Flood Industry Recovery project is jointly funded by the Australian and NSW governments under Disaster Recovery Funding Arrangements



#### **PLASTICS**

Pollution of waterways and soil

Reduce reliance on plastics

End-of-life solutions – reuse & recycling

#### RESOURCES

- Fact sheets
- Three-part webinar series
  - Recycling solutions for on-farm plastics (Part 1)
    - Chemical containers and pots
  - Recycling solutions for on-farm plastics (Part 2)
    - Seed/fertiliser bags and greenhouse skins
  - Rethinking plastic sleeves: challenges and opportunities (Part 3)

#### **WASTE HIERARCHY**

HIERARCHY LEVEL	EXAMPLES
AVOID	<ul> <li>Design alternative production systems that require less plastic</li> <li>Avoid using plastic wrapping</li> <li>Avoid using plastic sleeves</li> </ul>
REDUCE	<ul> <li>Use good quality equipment with a long life span</li> <li>Maintain equipment to reduce the need for change over</li> </ul>
REUSE	<ul> <li>Reuse crates internally as tables for seedling growing</li> <li>Reuse buckets to transport flowers</li> <li>Utilise platforms such as ASPIRE and Recycle Mate for reuse</li> </ul>
RECYCLE	<ul> <li>Use drumMUSTER to recycle chemical containers</li> <li>Recycle plastic pots and propagation trays through the Plastic Smart Program</li> <li>Engage with industry-led recycling schemes, such as Netafim for irrigation piping and Big Bag Recovery for bulk bags and sacks</li> </ul>
RECOVER	Convert waste to energy through large-scale facilities
DISPOSE	Dispose of plastic waste to landfill     Stockpile plastic waste onsite



#### IMPACT ASSESSMENT

#### TOP PRIORITY PLASTICS

- Pots and propagation trays
- Crates
- Irrigation piping
- Plastic flower sleeves
- Chemical containers

Plastic materials	Turnover	Volume	Management options	Priority
Pots and propagation trays	YEARS			P1
Crates	MONTHS		00000	P1
Buckets	YEARS			P2
Irrigation piping	MONTHS			P1
Greenhouse skins	YEARS			P2
Plastic wraps	DAYS			P2
Plastic flower sleeves	DAYS			P1
Grow bags	MONTHS			P3
Weed mat	YEARS		00000	P2
Shade cloths	MONTHS			P2
Gardening equipment	MONTHS			P3
Chemical containers	WEEKS			P1
Sprayers	MONTHS			P3
Poles, clippers & twine	MONTHS			P2
Gloves	WEEKS		00000	P3
Plastic tables	YEARS		00000	P3

## MATERIALS

#### POTS, BUCKETS AND CRATES

#### IRRIGATION PIPING

#### **FILMS**

#### **NETS & MESH**

#### EQUIPMENT & OTHER

- Pots and propagation trays
- Crates
- Buckets

- Irrigation piping
- Greenhouse skins
- Plastic wraps
- Plastic flower sleeves

- Grow bags
- Weed mats
- Shade cloths
- Gardening equipment shovels, rakes, shears, etc.
- Chemical containers
- Clippers
- Plastic twine
- Gloves
- Sprayers

POLYMERS











#### **RESOURCES**

On our website are a range of resources:

- Fact sheets
- Webinars
- Podcasts
- Videos.



#### NSW Cut Flower Industry

#### **Recycling Plastic Pots and Trays**

#### Background

Plastic plays a significant role in the cut flower industry. While the volume and type of plastic used can vary across different production systems, materials such as plastic pots, propagation trays, and buckets are commonly used throughout the supply chain.

Plastic pots and propagation trays are designed for durability and are often reused multiple times throughout the production cycle (as shown in Figure 1). However, when these items reach the end of their usable life, less than 8% of polypropylene (PPS) plastic – the main type used for these items – is being recovered and recycled.

Improving recycling rates is essential to advancing a circular economy, supporting sustainable practices and reducing plastic waste sent to landfill. Responsible management of plastic waste also helps protect the environment and minimise risks such as pollution, contamination of waterways, and harm to wildlife – particularly during extreme weather events such as flooding.

#### The Waste Hierarchy

The waste hierarchy is a simple guide for using resources efficiently. It suggests that we should first try to avoid waste, then reuse or recycle materials and only dispose of materials as a last resort. This approach is in line with the NSW Government's Waste Avoidance and Resource Recovery Act 2001.

The different levels of plastic use and waste management are shown on the following page, with examples relevant to the cut flower industry (Figure 2). Pots and propagation trays are generally long lasting and can be reused extensively. While durable and reuseable, they eventually reach end of life and should be responsibly recycled to minimise environmental impact.

#### → Key Messages

- MOST RECYCLABLE PLASTICS AREN'T BEING RECOVERED
   Despite PP5 plastic being 100% recyclable, most is not currently being recovered or recycled
- REUSE BEFORE RECYCLING
   Pots and trays are designed for long-term use and should be reused as many times as possible before recycling
- UTILISE RECYCLING SCHEMES
   The Plastic Smart Program helps growers recycle PP5 pots and PS6 trays through an Australia-wide network of over 700 collection sites
- EASY PARTICIPATION STEPS
   To participate, sort pots and trays into PP5 and PS6 categories, tap out excess media, stack pots neatly, and drop them off at your nearest collection site

Figure 1 (below). Pots and propagation trays on-farm





#### Revolutionising Plastic Bag Recycling for a Sustainable Future

## **About Big Bag Recovery**

- Who we are: Australia's leading bag recycling initiative, Government Accredited
- What we do: Collect, recycle, and repurpose bulk plastic bags (over 15kg/l capacity)
- Industries we serve:
   Agriculture, mining,
   construction, food & more





#### **Type of Plastic**

#### **Big Bag Recovery can accept:**

- Woven Polypropylene
- Low Density Polyethylene















#### **The Problem**



Bulk bags play a vital role in key Australian industries - **food**, **manufacturing**, **farming**, and **resources**.

But too often, these bags end up in **landfill** or are **burned or buried**, wasting a valuable material and releasing **harmful toxins** into the environment.

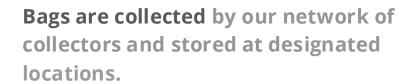
By **recovering and recycling** these bags, we can **reduce waste**, protect our environment, and keep valuable **resources in circulation**.





#### **The Solution**











They are transported to specialised facilities where they are cleaned and shredded into small flakes.

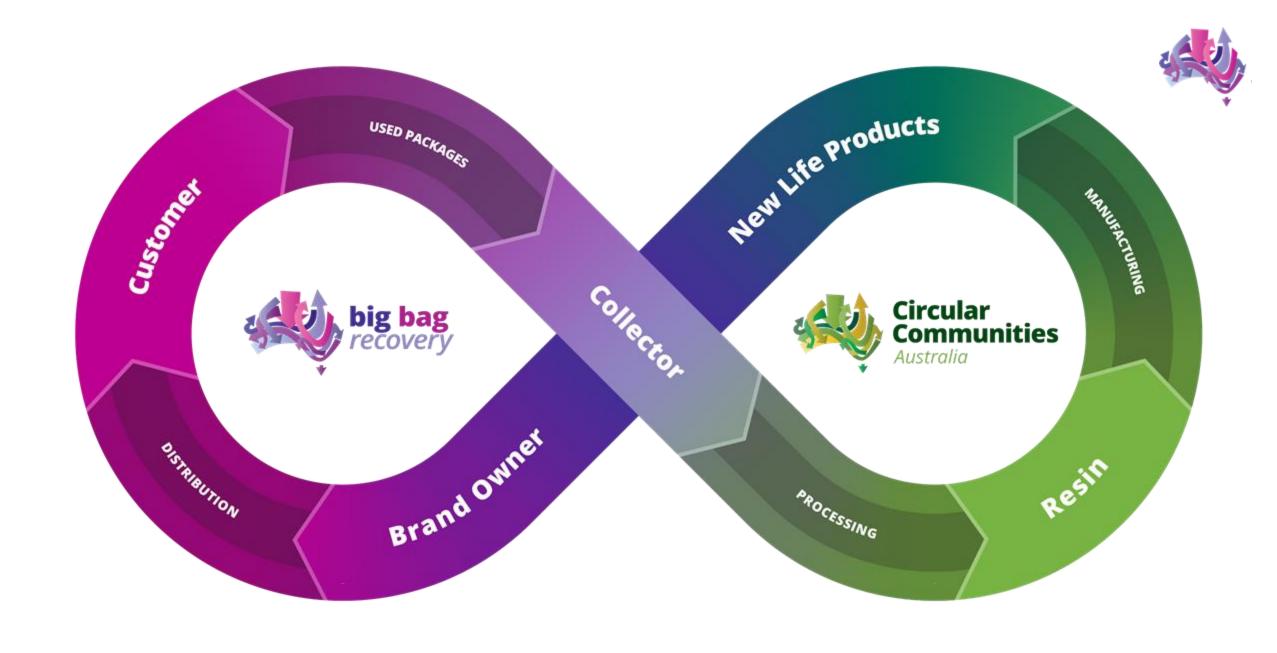


The flakes are melted and extruded into resin pellets.





These pellets are manufactured into new products





Circular Communities Australia opened in February 2025 and is one of 17 facilities worldwide that has been purpose built for bulk bag recycling.

Location: Toowoomba, Qld







#### **Pellet to Product**















# 8,333,051 kg

plastic recovered



#### **Tracing Recyclable Material**

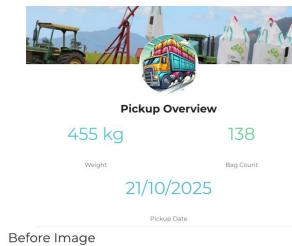


Big Bag Recovery has developed a traceability system that tracks each step of the recycling process. This system helps measure and report the environmental and economic benefits of recycling.

Traceability means tracking recycled materials through every stage of the supply chain.

This **traceability** gives businesses clear evidence of their **recycling results**. Through **live dashboards and reports**, members can see:

- how many bags are collected
- when the bags are collected
- where they are collected from





#### Details PRODUCT INFORMATION Brand: Incitec Pivot **Product:** Incitec Bulk Bag Type: FIBC Bulk Bag Unit Weight: 3.30 kg ORIGIN Location: Pursehouse Rural Address: 59394 Bruce Hwy, Tully Non-Program Bags: Not Allowed COLLECTOR Name: Endeavour Foundation-Innisfail Depot Address: 80/88 River Avenue, Innisfail, OLD 4860 **DESTINATION** Collector: Endeavour Foundation-Innisfail Depot

**Depot:** Endeavour Foundation-Innisfail Depot: Depot 1

Address: 80/88 River Avenue, Innisfail, QLD 4860

**NOTES** 

No notes available.



#### **Driving demand for recycled materials**

**Australia Post** has partnered with BBR to recycle over **100 tonnes** of plastic **mail bags** at CCA.

These plastics are turned into recycled polypropylene (rPP) pellets. These are used to make new pallets for Australia Post's logistics. Each pallet is made from:

- 90% recycled plastic from mail bags
- 10% recycled car bumper bars

The entire **process is fully traceable.** This gives confidence in **recycled content** claims and supporting **sustainable procurement** practices.



#### **Our Members**











































































































































### Thank You

bigbagrecovery.com.au



## Recycling Greenhouse Films: how, where, when

**Ed George** 

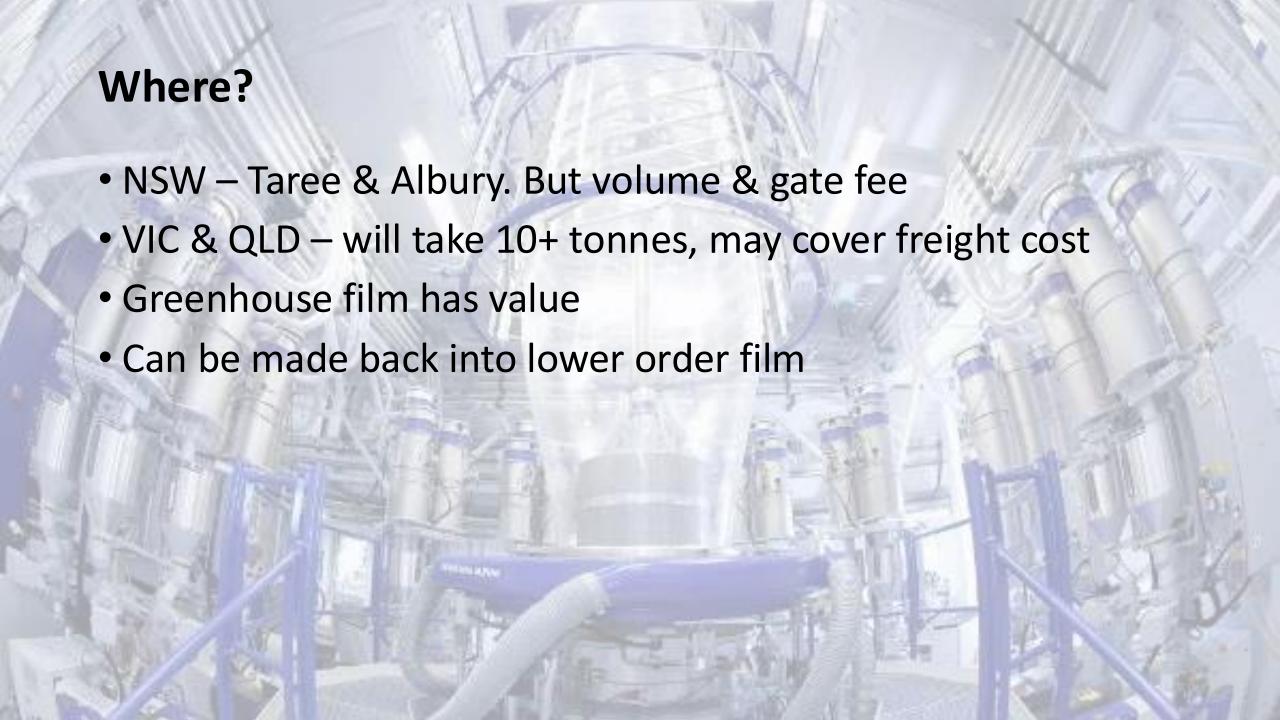
**EPR Enviro** 

EPR enviro

#### How?

- Reskinning every 7-10 years
- 180 200um LDPE film or woven HDPE Solarweave style
- Volume low, even twin skin
- Segregation of material, no contamination
- Recycled via Redpath for large scale growers
- No formal system in place

EPR enviro



#### When?

- There is the recycling capability
- Its increasing every year
- Horticultural plastics "low hanging fruit"
- Coordinated collection system
- Recyclers need volume
- Plasback NZ, Clean Farms CN

#### **COMPOSTIBLE & BIODEGRADABLE**



- Single use, short life
- Mulch films, twines, twist ties, clips etc
- Compost with crop green waste
- On farm disease mitigation



## Panel Q&A Session